





1. GENERAL RECOMMENDATIONS

External venetian blind installation can only be performed by a trained installation team. It is necessary to comply with occupational health and safety regulations, in particular concerning the safety of electrical equipment and work at heights.

Do not attempt to alter or modify the product without authorization; otherwise your product warranty will be void and the product may become a hazard of injury or death. Have all repairs done by a qualifi ed technical service provider of the vendor or its authorized reseller.

For installation, use:

- a) f the installation is performed to the reinforced concrete lintel or on a solid brick use rawlplugs Ø 6÷8 mm.
- b) If the installation is performed to a wall made of porous materials use suitable installation systems for this type of walls.
- c) If the installation is performed to the walls made of cavity brick or aerated concrete, etc. use plugs for cavity brick.

Installation conditions:

- a) For walls perform an installation to even surfaces of a proper durability, made in accordance with effective regulations of Building Law
- b) For metal constructions perform an installation to materials with a proper thickness of walls joined with one another in accordance with effective rules of metalworking.

Preparation works:

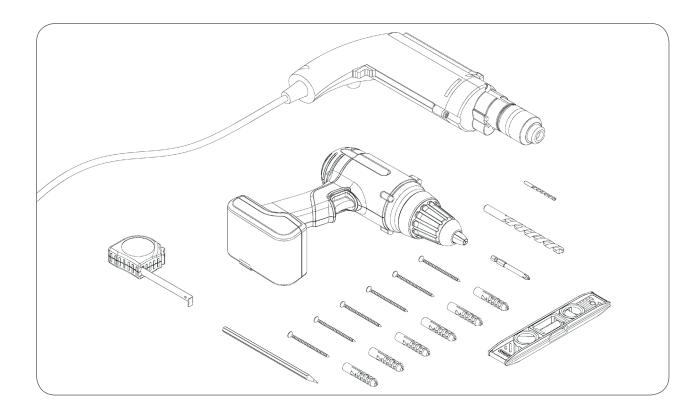
Unloading, stacking and storage of venetian blinds elements should be carried out with the necessary precautions. The venetian blind on site must be delivered complete, in accordance with the order.

Before starting installation works it is necessary to check:

- quantity and quality of delivered components in accordance with the enclosed specification,
- external dimensions of the blinds,
- width of the jamb opening
- · height of the jamb opening
- diagonals of the jamb opening.

ightarrow The installation methods of the venetian blinds presented in the manual are only examples.

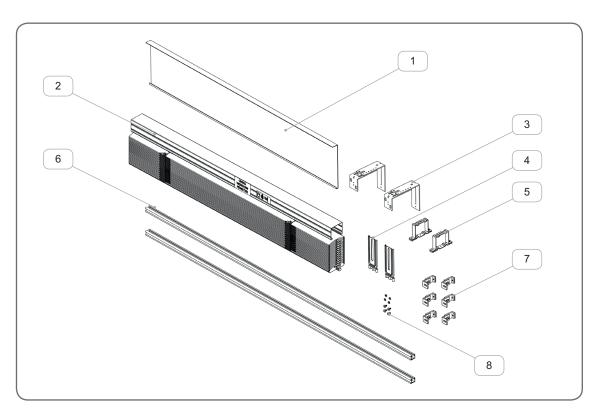
2. INSTALLATION TOOLS





3. PRE-ASSEMBLY WORK 3.1. The components of the venetian blind

A Before the installation it is necessary to unpack the item and check its quantity and quality.



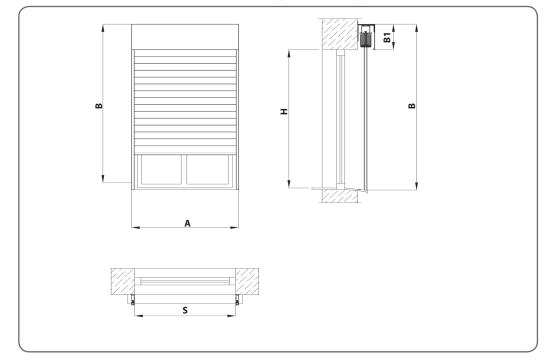
	Name of the component	Catalogue code
1.	Safety plate	SET SZF
2.	Package of the venetian blinds	
3.	Top handle	USG/R
4.	Auxiliary handle	UPS
5.	Guide rail bracket	US/A, US/B
6.	Guide channels	PP SZF/2, PPD SZF/1
7.	Guide channel handle	UP SZF/1, UP SZF/2, UP SZF/3
8.	Fasteners	



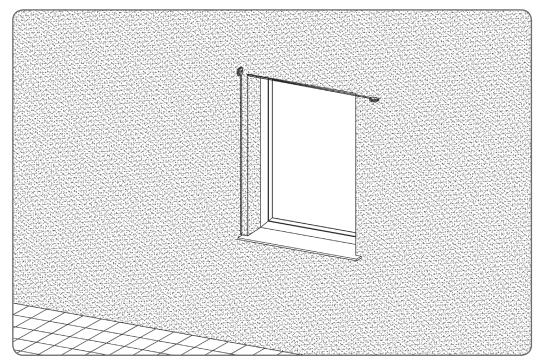
3.2. Dimensioning

- 1. Venetian blind dimensions are determined by dimensions of the window recess.
- 2. Where:
 - S WIDTH OF WINDOW
 - H HEIGHT OF THE WINDOW
 - A VENETIAN BLIND WIDTH
 - B BLINDS HEIGHT
 - B1 THE HEIGHT OF THE BOX SIDE PLATE

NOTE - in the case of TYPE3 of the venetian blinds, the 25 mm height of the canopy bend should be taken into account.



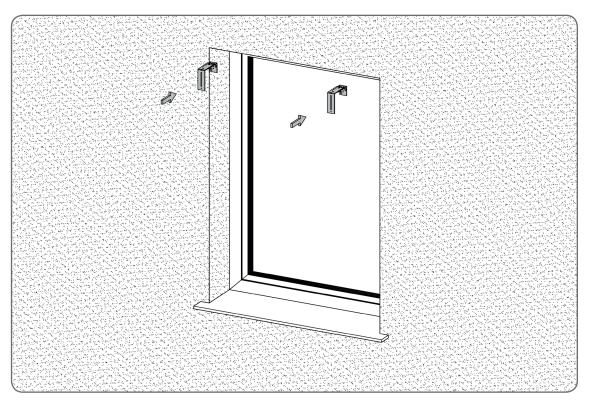
Check the compliance of the dimensions.

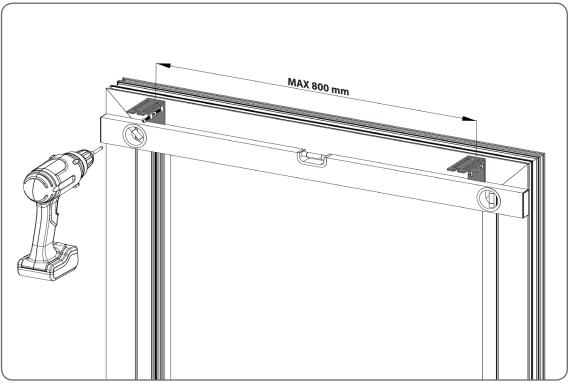




4. INSTALLATION SCHEME - VERSION WITH GUIDE CHANNEL

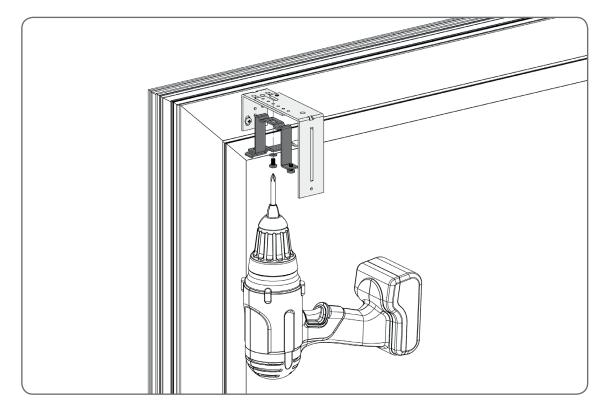
4.1. Top handle installation





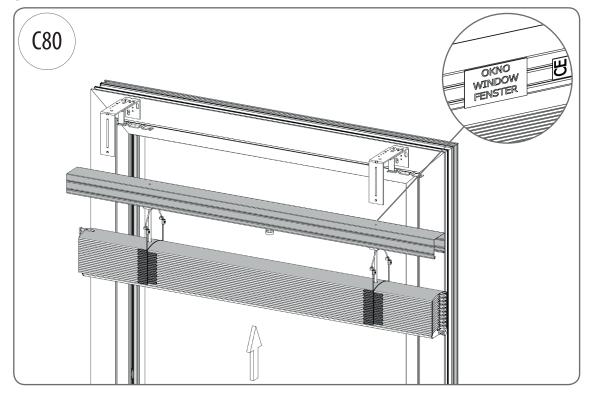


4.2. Guide rail bracket installation

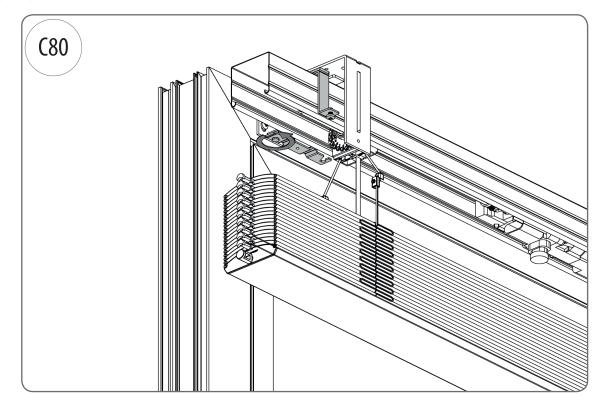




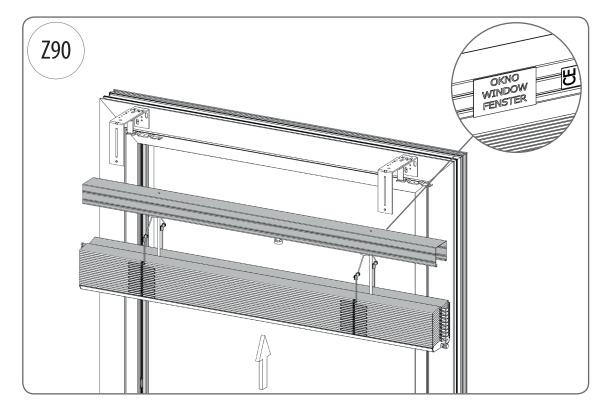
4.3. Package installation



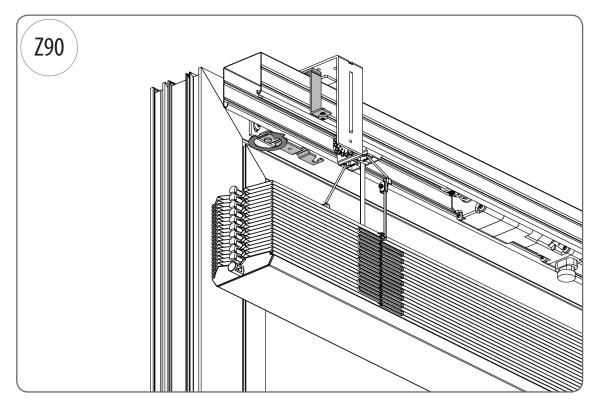
A The package should be installed in such a way that the "WINDOW" sticker is on the window side.



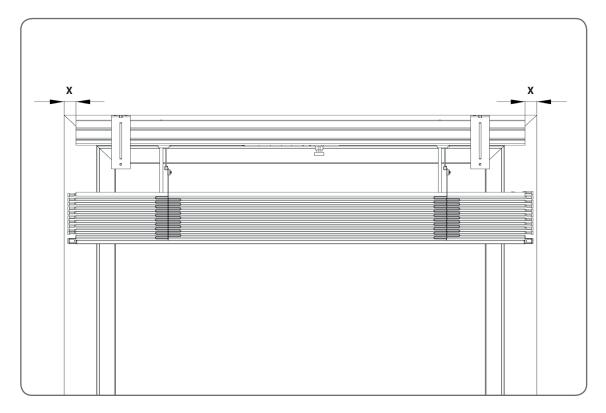




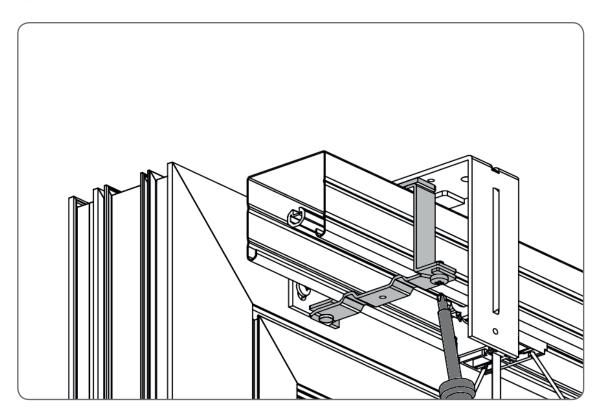
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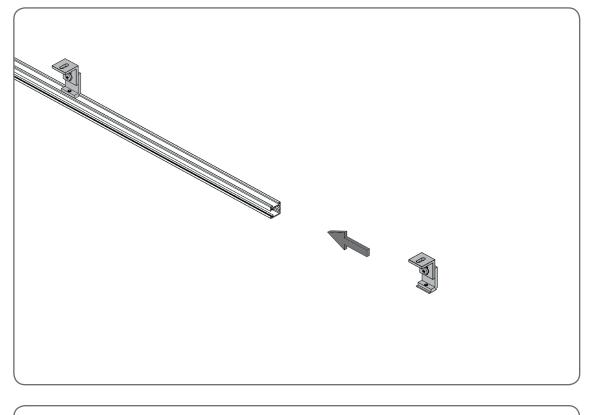


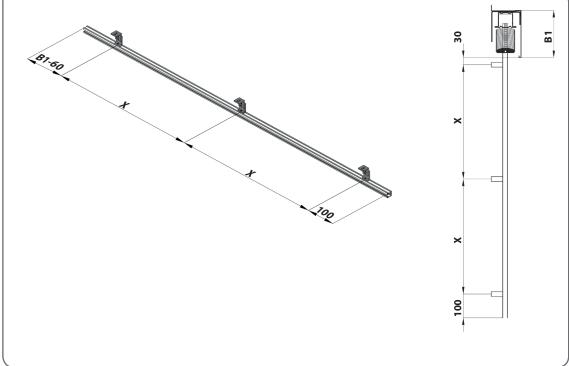
 \triangle The package should be centered before screwing the handles.



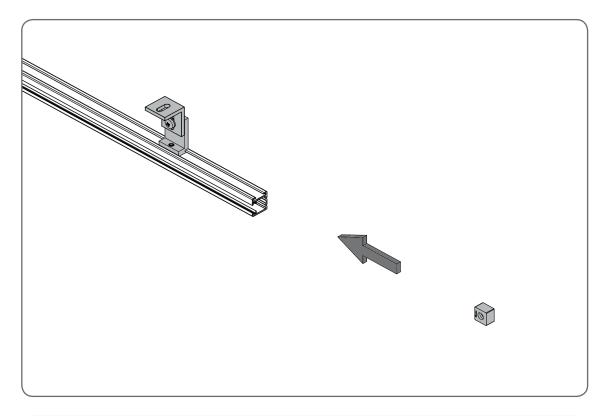


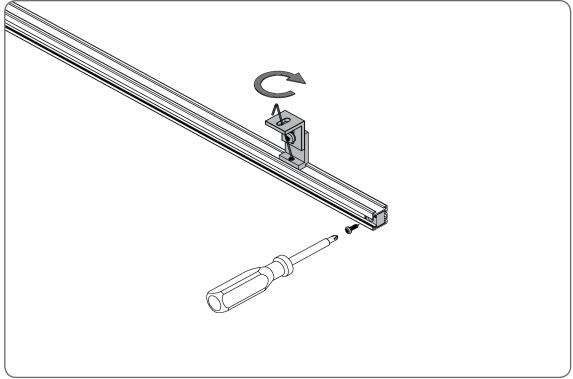
4.4. Preparation of the guide channels

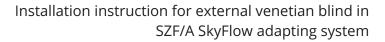




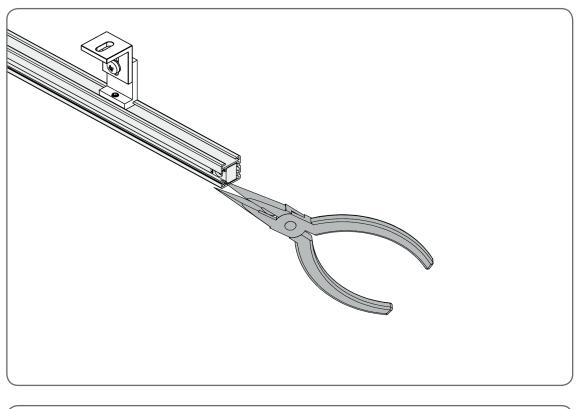


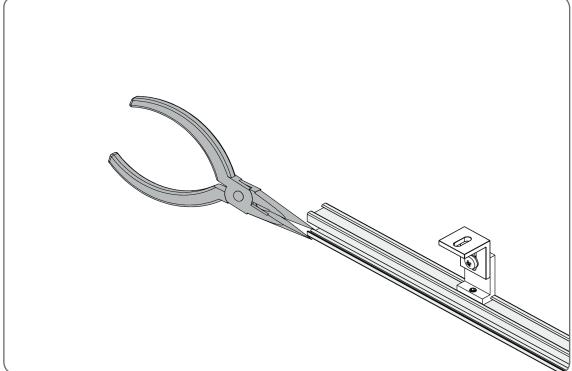






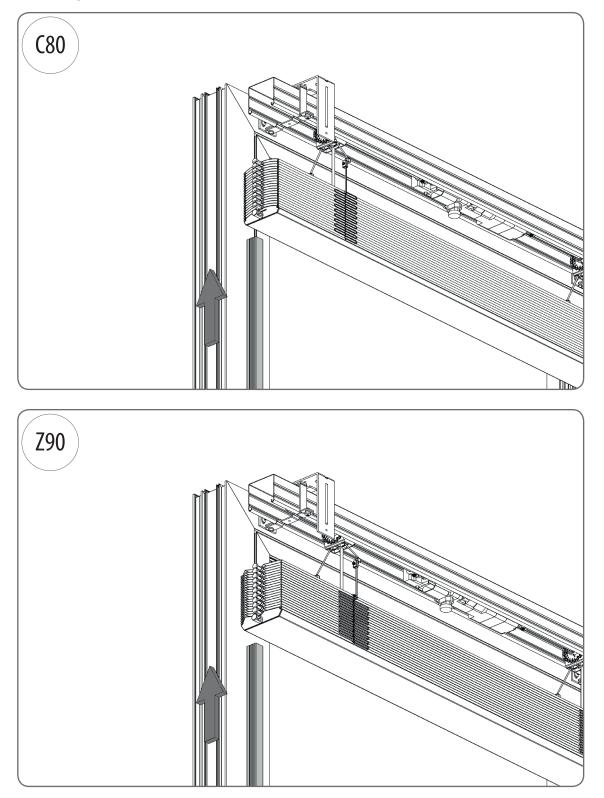




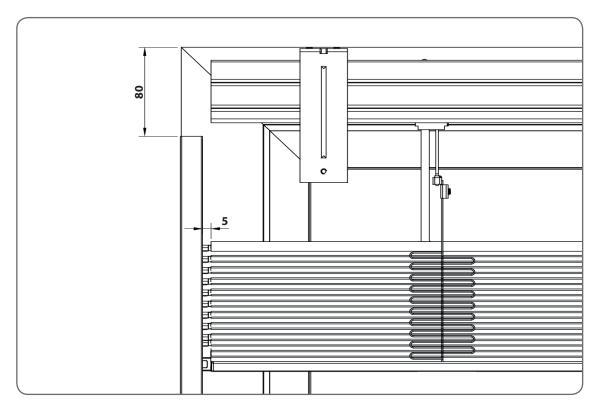


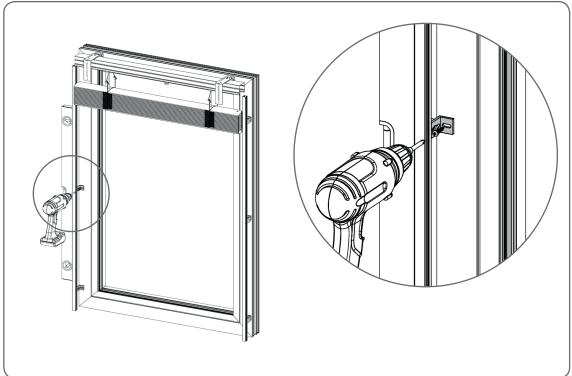


4.5. Installation of guide channels



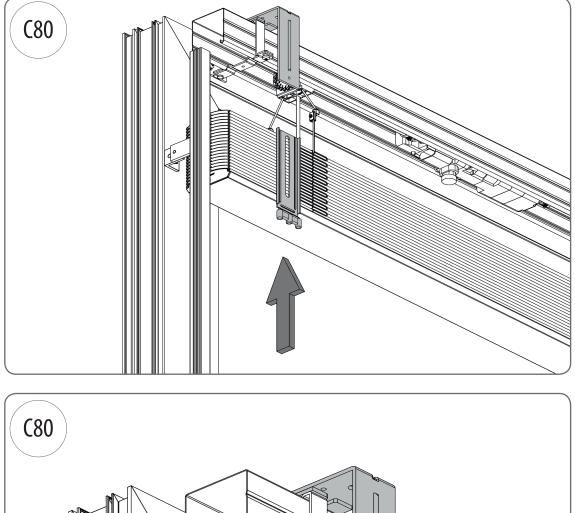


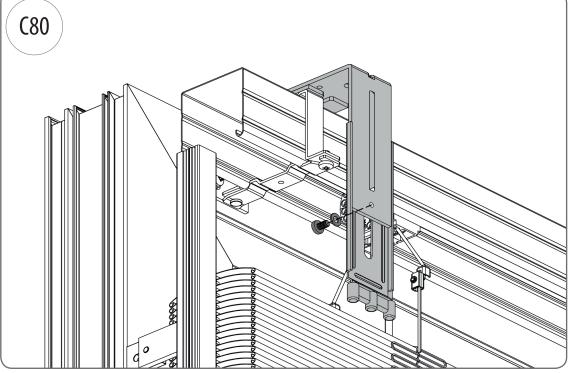




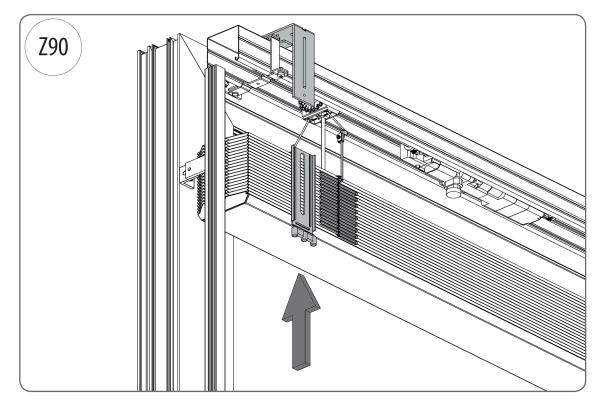


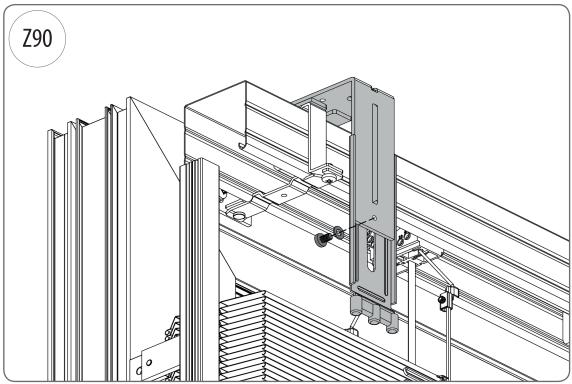
4.6. Auxiliary handle installation





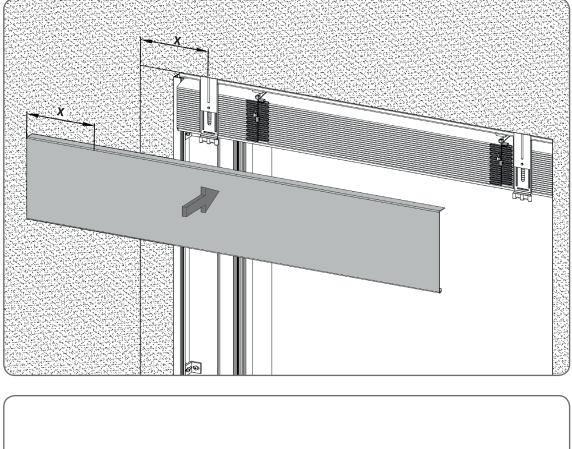


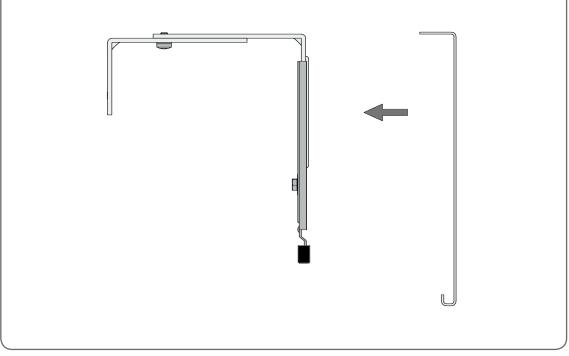




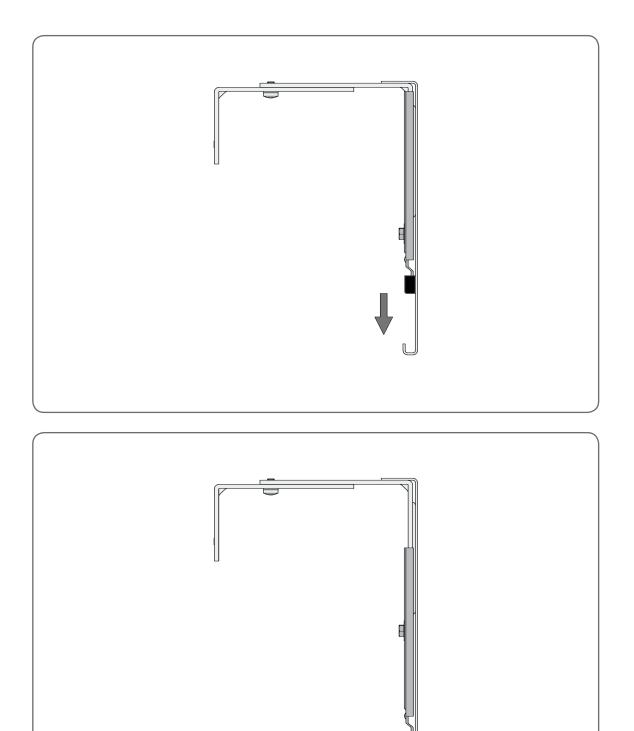


4.7. Mounting the side plate

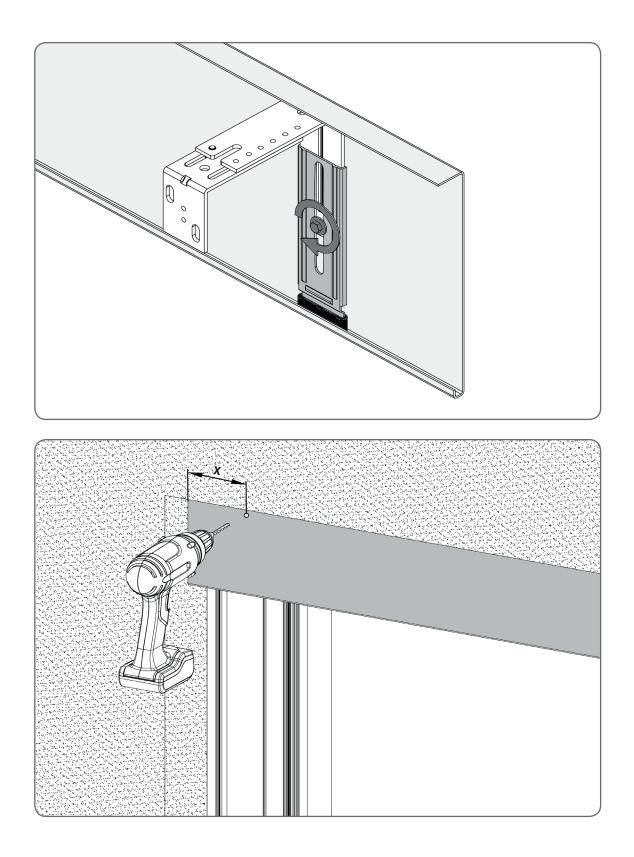




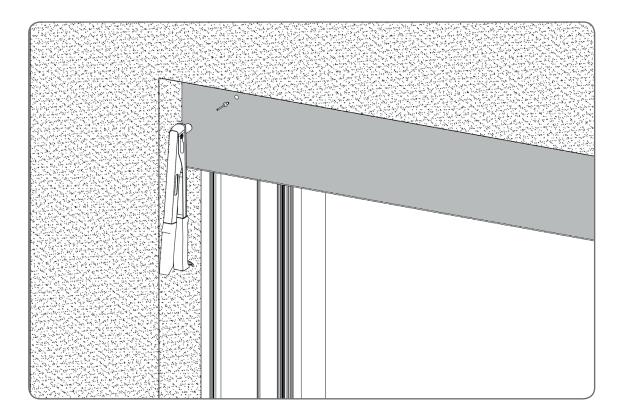






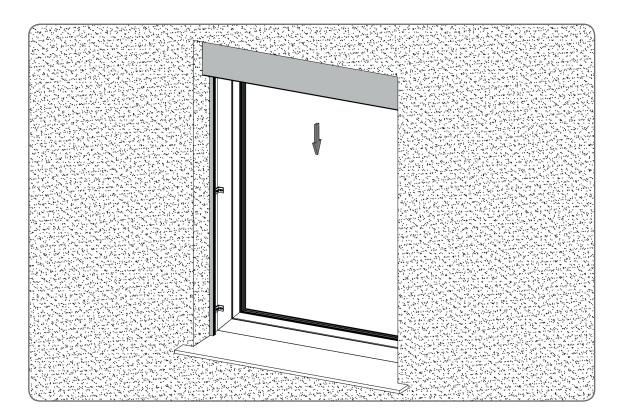


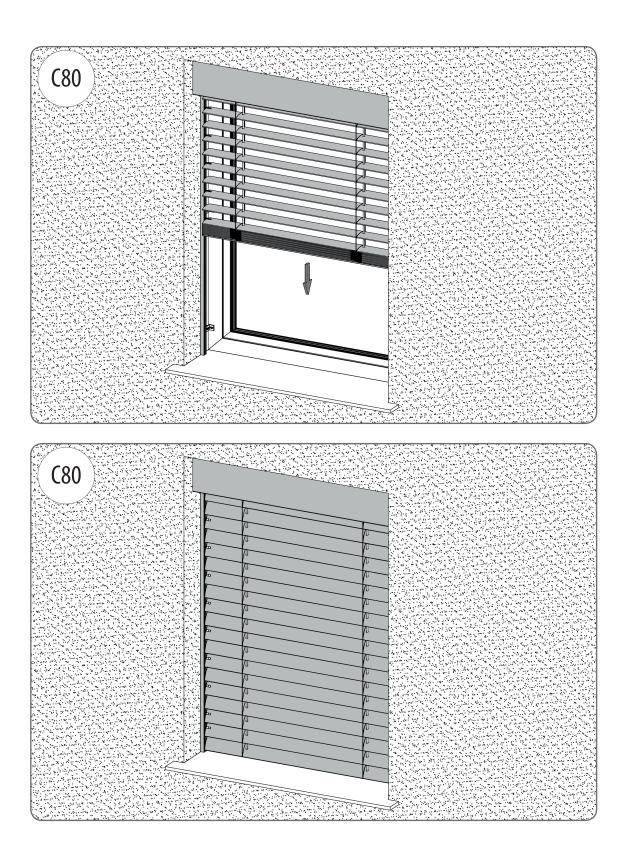


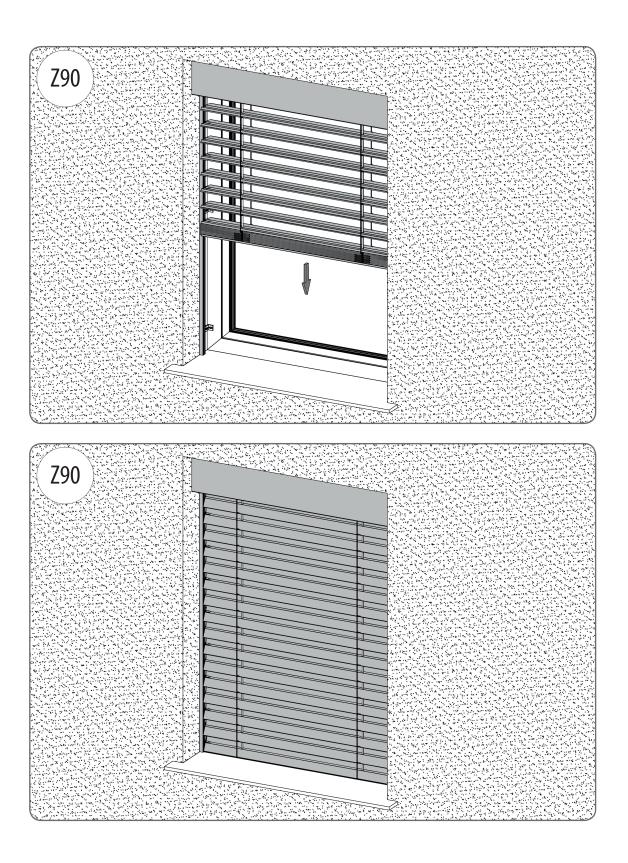


4.8. Starting

A Before starting the venetian blind motor must be connected according to the motor manufacturer instruction.



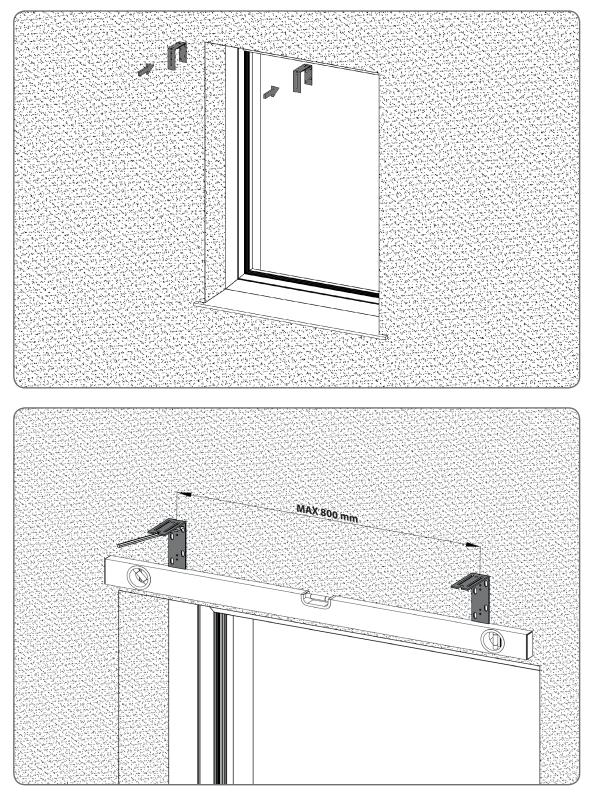




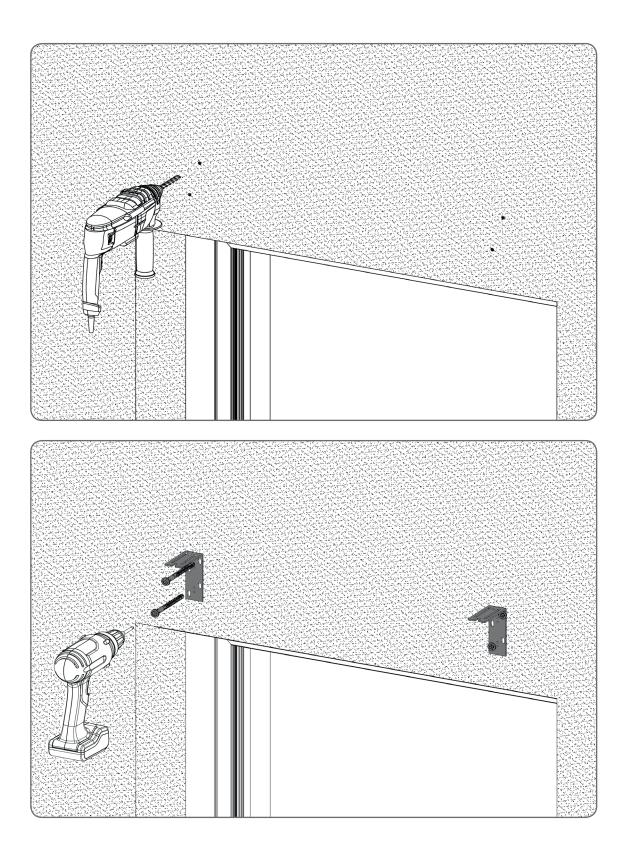


5. INSTALLATION SCHEME - VERSION WITH WIRE

5.1. Top handle installation

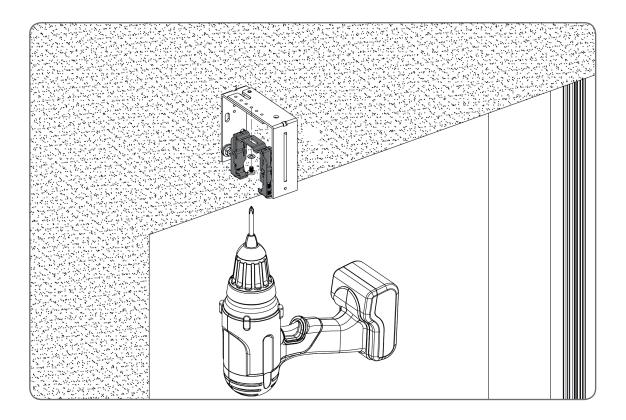






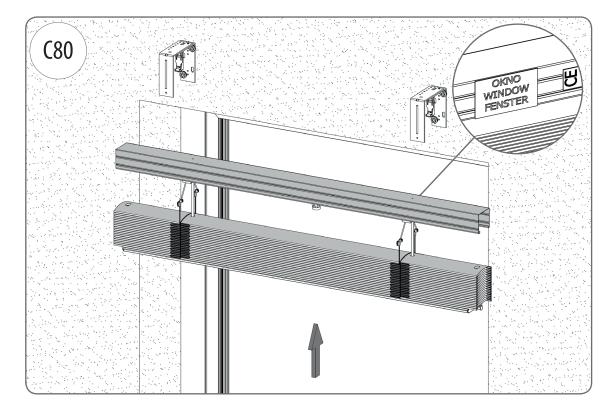


5.2. Guide rail bracket installation

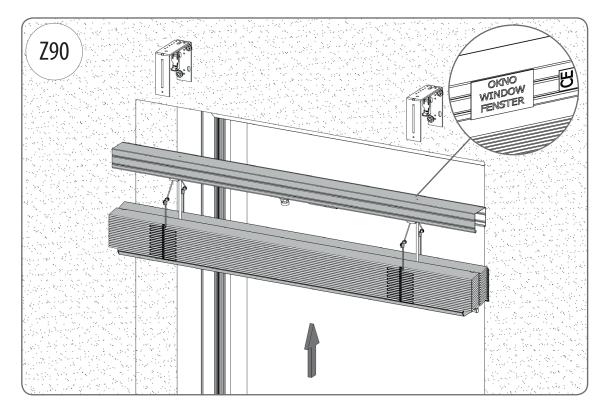




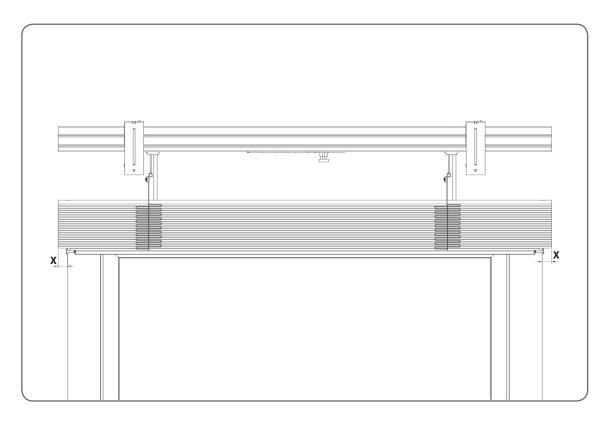
5.3. Package installation



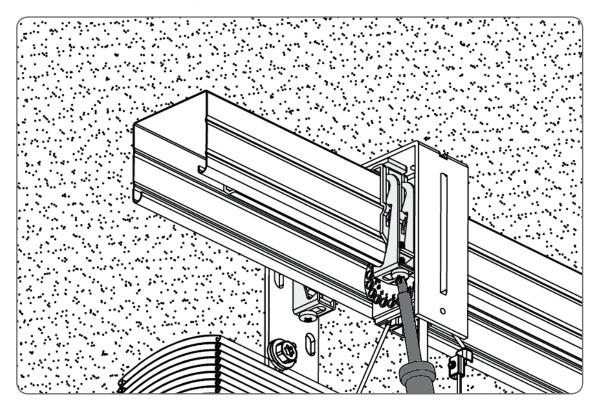
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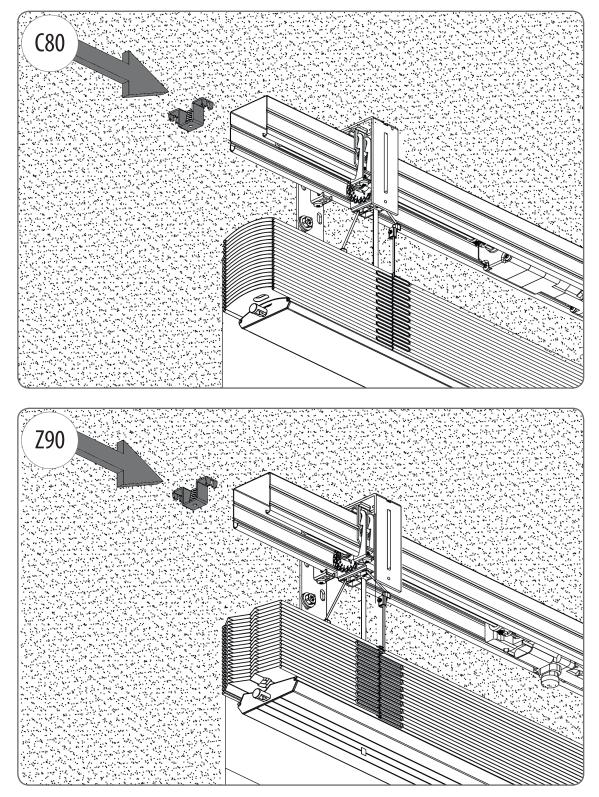


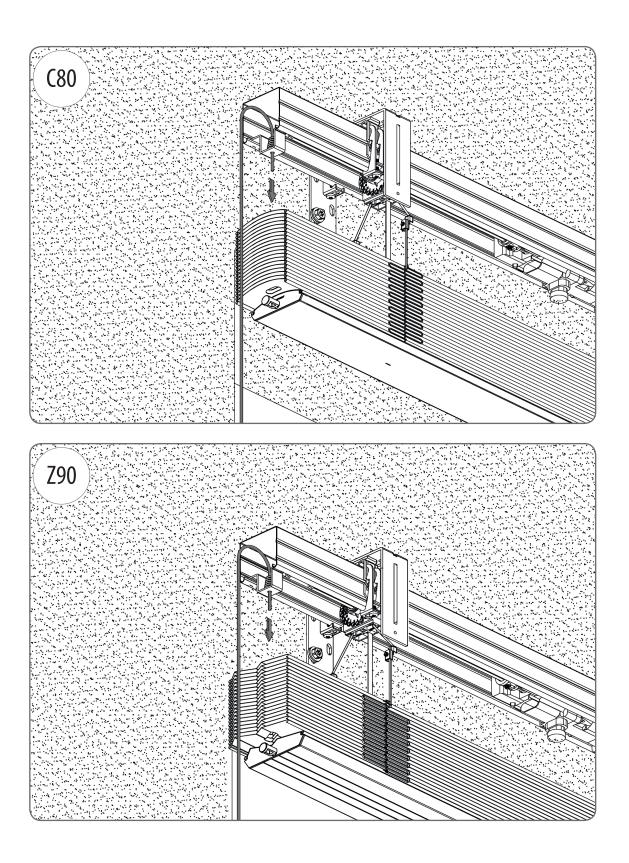
 \bigwedge The package should be centered before screwing the handles.

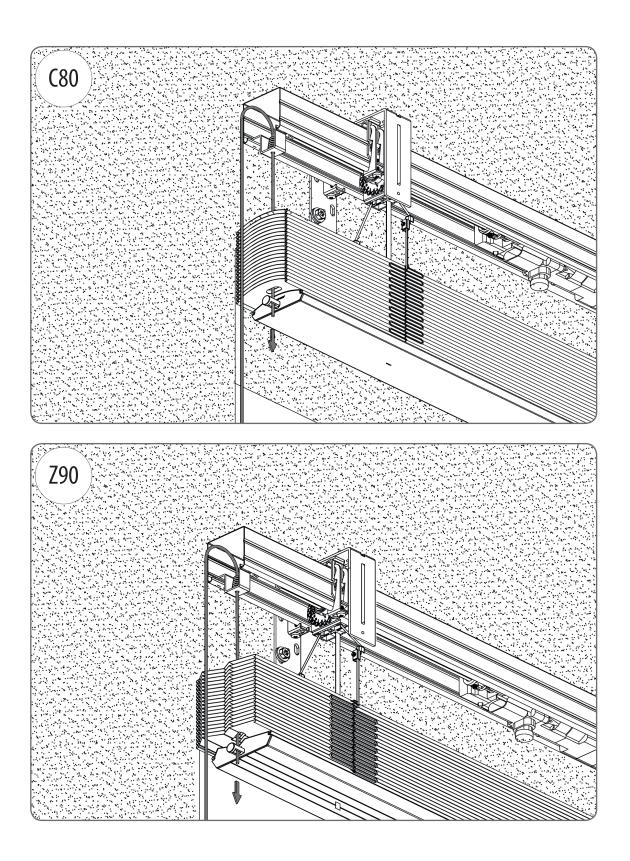




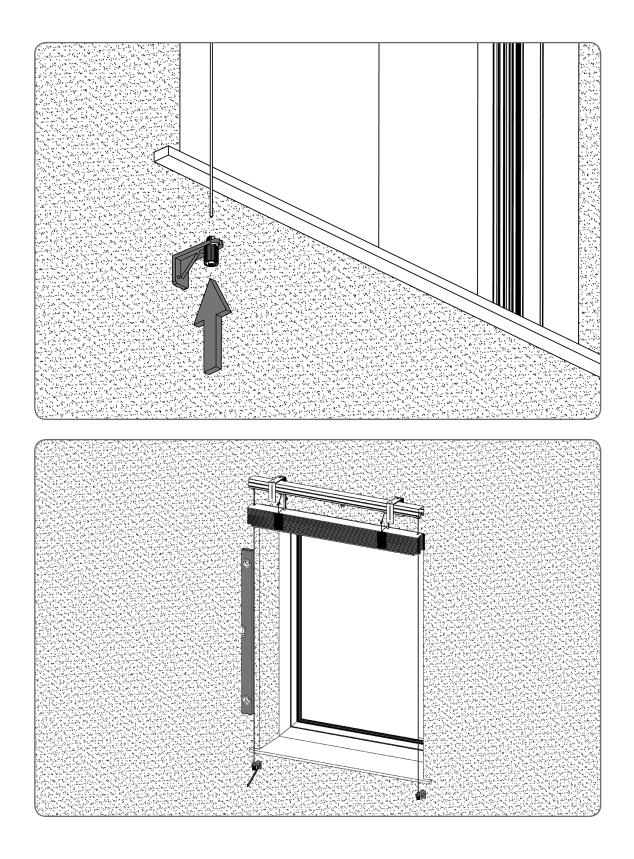
5.4. Wire installation

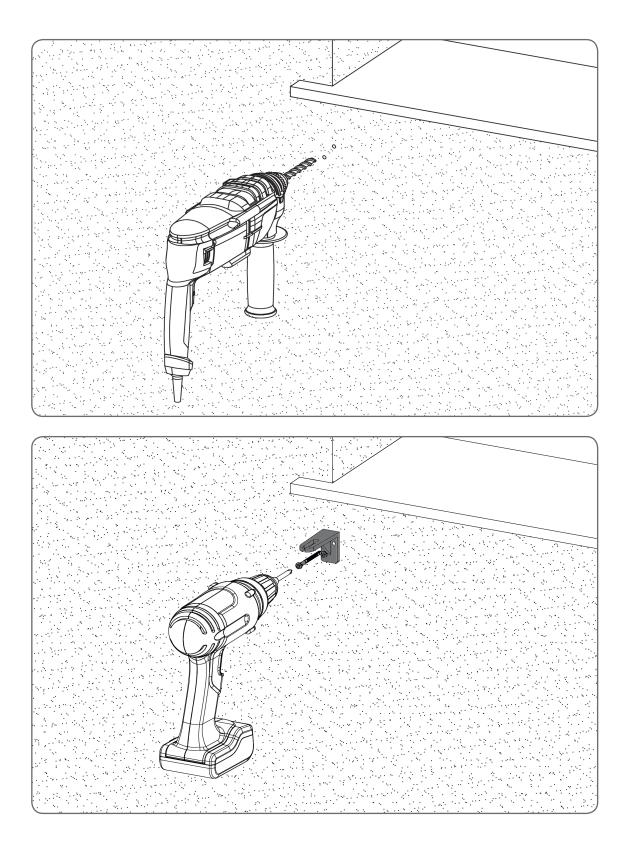




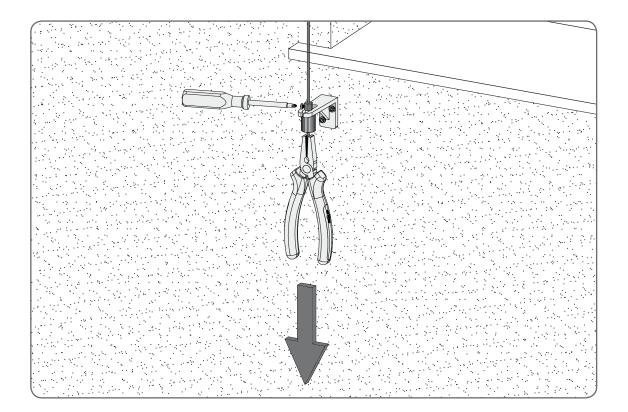






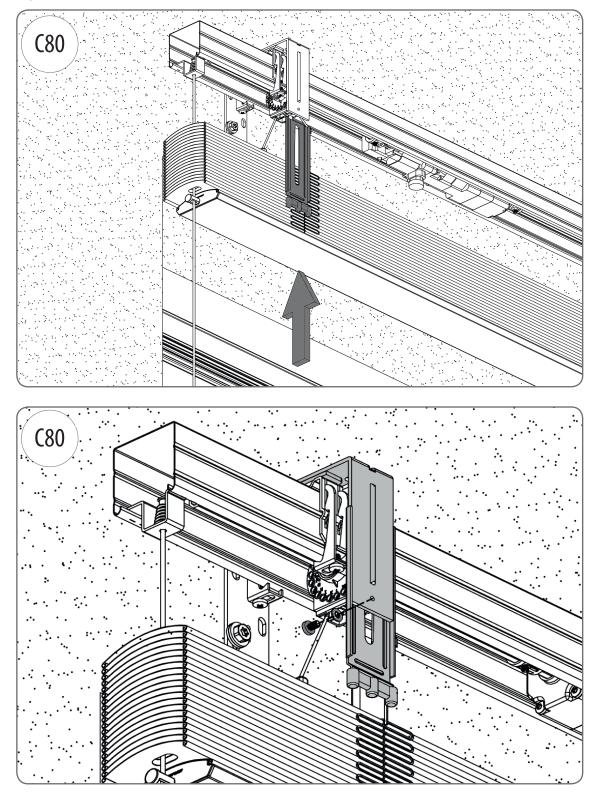


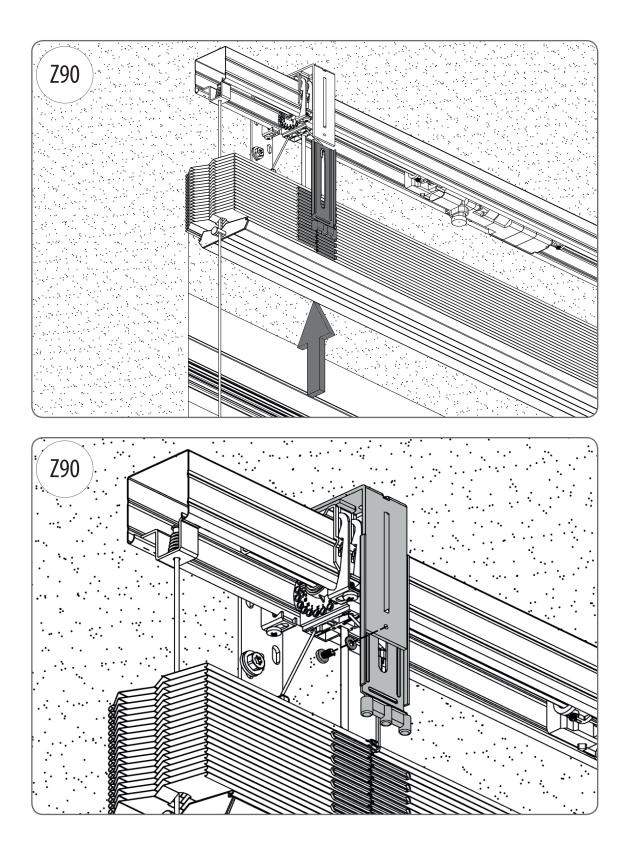






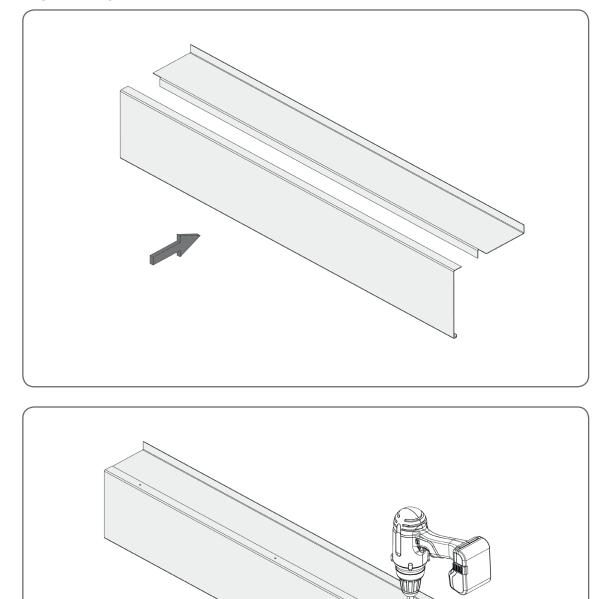
5.5. Auxiliary handle installation



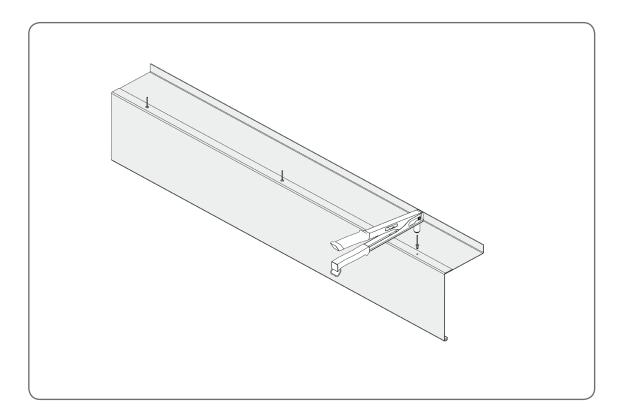


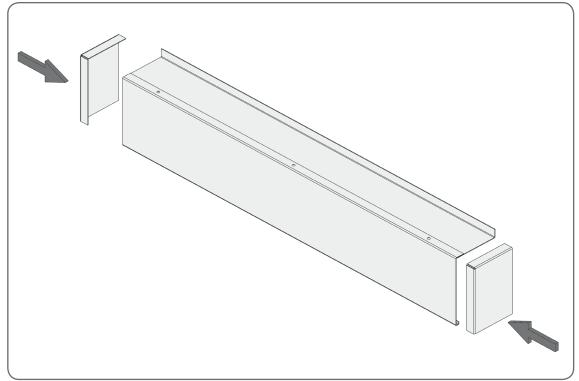


5.6. Mounting the side plate

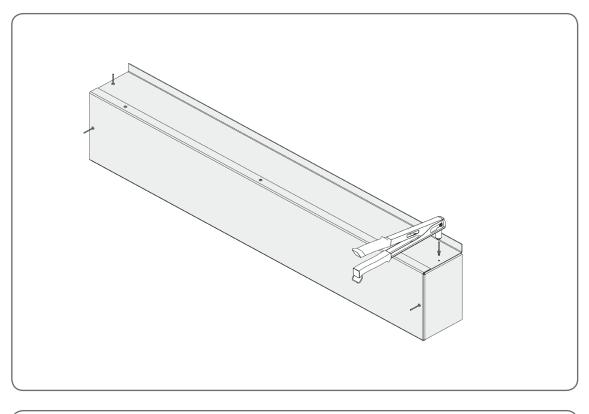


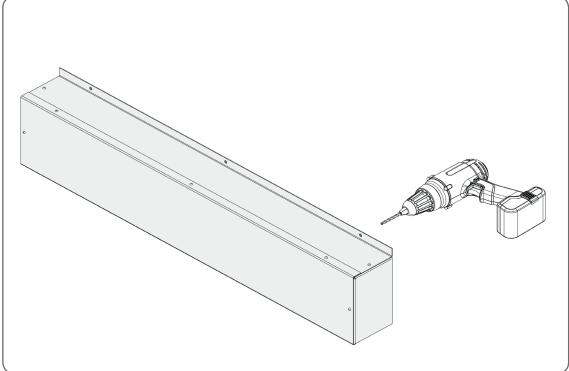




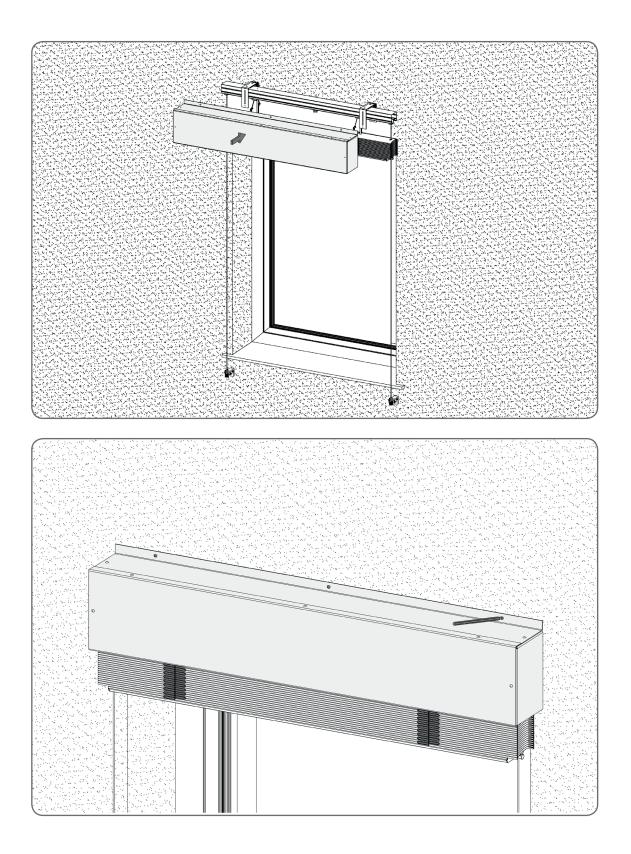




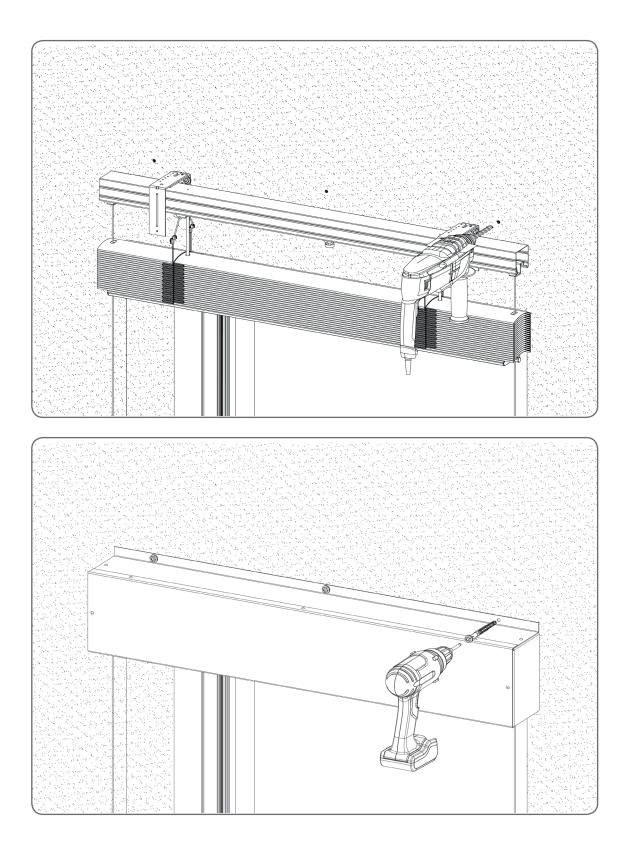




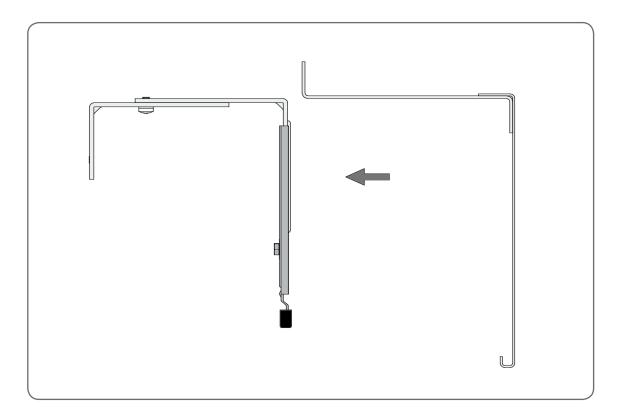


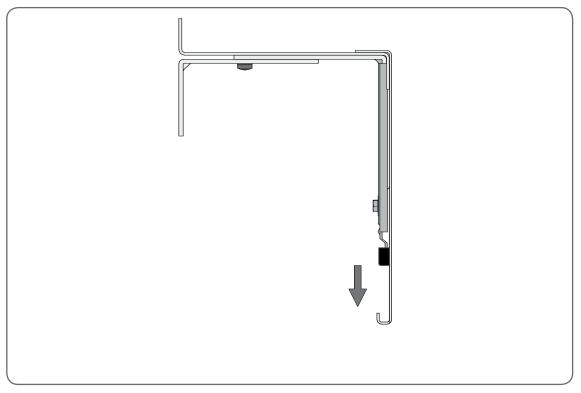


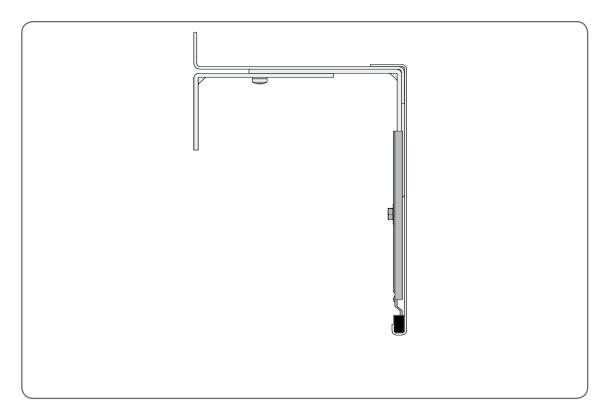


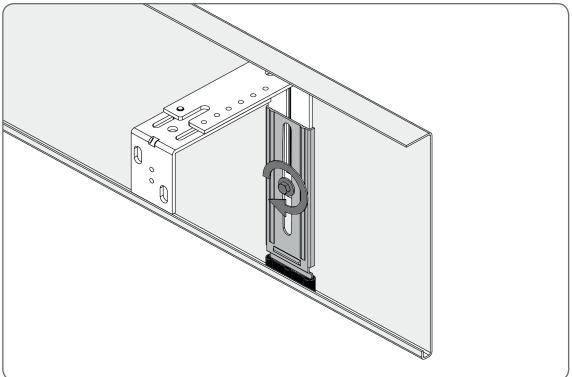










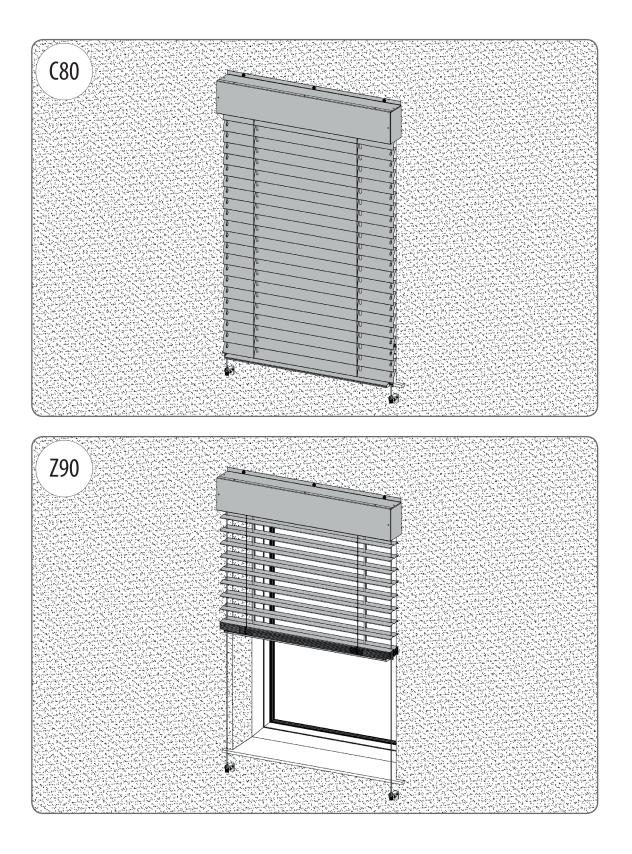




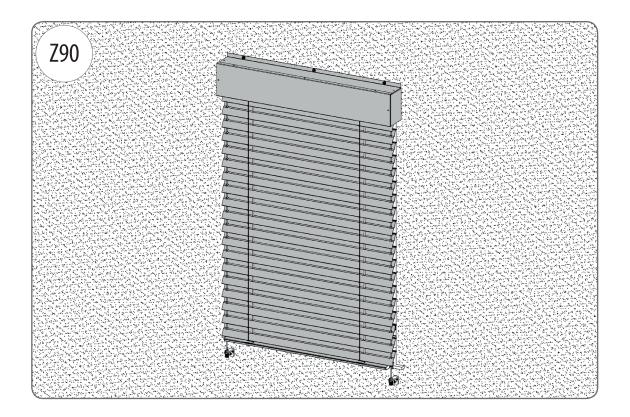
5.7. Starting

- **C80**
- A Before starting the venetian blind motor must be connected according to the motor manufacturer instruction.







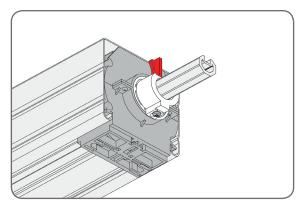


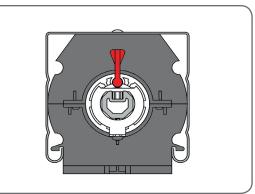


6. COMMENTS 6.1 Bottom rail level adjustment

If the bottom rail isn't level, perform the following steps.

- 1. Lower the venetian blind to the lower end position.
- 2. Check pin position in all mechanisms and if necessary, place them in a vertical position, then raise and lower the venetian blind again.





3. If the bottom rail is still not level, adjust it by changing setting of the pin in the mechanism to which the longest strap is attached.

